

Date: Tuesday, 05/08/2008 3:38:51 PM
 User: Julie Lecocq

Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.		Drawing Name	: TUBE	
Job Number	: 40993		Part Number	: D37635	
Estimate Number	: 13340		Drawing Number	: D3763 REV B	
P.O. Number	:		Project Number	: N/A	
This Issue	: 05/08/2008	S.O. No. :	Drawing Revision	: B	
Prsht Rev.	: NC		Material	:	
First Issue	: //	Type	MACHINED PARTS	Due Date	: 08/08/2008
Previous Run	: 40705		Qty:	20	Um: Each
Written By	:		Comment	: Est Rev:A 08-05-23 new issue DD verified by:JLM	
Checked & Approved By	: JUL 08, 8.05				

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	M6061T6R1250	6061-T6 Round Bar 1.250	
		Comment: Qty.: 0.2292 f(s)/Unit Total : 2.7506 f(s)	
		6061-T6 Round Bar 1.250	
		Batch: 0008870	
2.0	DOOSAN LATHE	DOOSAN LATHE	
		Comment: Doosan Lathe	
		1- Turn as per Folio FA752 Rev: B & Dwg D3763 Rev: B	
		2-Deburr per dwg D3763	
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE	
		Comment: INSPECT PARTS AS THEY COME OFF MACHINE	
4.0	QC8	SECOND CHECK	
		Comment: SECOND CHECK	
5.0	PACKAGING 1	PACKAGING RESOURCE #1	
		Comment: PACKAGING RESOURCE #1	
		Identify and Stock	
		Location: 117	
		8/8/20	
		SD	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: TUBE

Job Number: 40993

Part Number: D37635

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC21

FINAL INSPECTION/W/O RELEASE



08/08/2008

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



mf 08-08-20

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

D

D

C

C

B

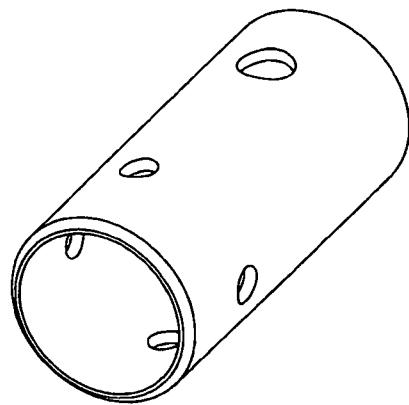
B

A

A

NOTES:

- 1) MATERIAL: 6061-T6 (OR 6061-T651/T6510/T651
(OR AMS 4117/4128/4115/4116)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTI
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.02 lbs


 $\phi 1.010^{+0.01}_{-0.00}$

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 40993

RELEASED
68-07-10 TM

DART AEROSPACE LTD

HAWKESBURY, ONTARIO, CANADA

DRAWING NO.	REV. B
D3763	SHEET 7 OF 9
TITLE	SCALE
END FITTING	NTS

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DART AEROSPACE LTD

Work Order: 40993

Description:

TUB

Part Number:

40993

Inspection Dwg:

Rev:

B

Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article X Prototype

Measured by:

662

Audited by:

Prototype Approval:

Date: _____

08/08/19

Date:

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Date:

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	